



LINIJA ZA RAVNANJE I SEČENJE LIMOVA DEBLJINE 0,3- 6 mm

Linija se sastoji od odmotalice sa hidrauličnim kolicima, mašine za ravnanje lima, makaza za odsecanje lima, prihvatnog stola i kontrolnog pulta.

Tehnički parametri:

- Kapacitet odmotalice i hidrauličnih kolica: 10.000 – 15.000kg;
- Max radna širina: 1.600mm;
- Unutrašnji prečnik rolne: 480-750mm;
- Pogonska snaga linije: 25,5-35KW;
- Brzina ravnanja: 20 m/min;
- Tolerancija dužine: ± 1 mm.
- Debljina lima: 0,3-6mm;
- Broj radnih valjaka: 5+4;
- Prečnik radnih valjaka: 120-175mm;
- Materijal radnih valjaka: 42CrMo4 55 HRC;
- Vrsta prenosa: kardanski prenos;
- Vrsta odsecanja: hidraulične ili ekscentar makaze;
- Kontrola procesa: PLC SCHNEIDER ELECTIIC, SIEMENS.

SHEET METAL STRAIGHTENING AND CUT-TO-LENGTH LINE THICKNESS 0,3-6mm

The line is consist from decoiler with hydraulic coil car, straightening machine, shear for cutting, drop table and operation control panel.

Technical parameters:

- Capacity of decoiler and hydraulic coil car: 10.000 – 15.000kg;
- Max sheet width: 1.600mm;
- Internal diameter of roll: 480-750mm;
- Power input of line: 25,5-35KW;
- Speed: 20 m/min;
- Longitudinal cutoff tolerance: ± 1 mm.
- Sheet thickness: 0,3-6mm;
- Number of working shafts: 5+4;
- Diametar of working shafts: 120-175mm;
- Material of working shafts: 42CrMo4 55 HRC
- Power transmission: cardan system;
- Type of cutting: hydraulic or excenter shear;
- Operation Control Panel: PLC SCHNEIDER ELECTIIC, SIEMENS.